

# ELECTROSEAL<sup>™</sup> ECE158 Electrically Conductive Elastomer

# LAIRD<sup>™</sup> ELECTROSEAL<sup>™</sup> ECE158

The ELECTROSEAL<sup>™</sup> ECE158 Electrically Conductive Elastomer from Laird Performance Materials is a silver copper filled silicone elastomer. It has excellent EMI shielding at temperature extremes, ozone and pressure resistant, and has a long shelf life. This material is designed for molded and extruded EMI gaskets, or can be formed into sheets.

### FEATURES AND BENEFITS

- Tan color
- Available for both molding and extrusion
- UL94V0 equivalent
- RoHS compliant and halogen free per IEC-61249-2-21 standard

### MARKETS

- Telecom
- Datacom
- Industrial
- Automotive

# **CHARACTERISTICS**

ltem	Unit	Typical Value <sup>[^1]</sup>	<b>Test Method</b>
Base elastomer		Silicone	-
Conductive filler		Silver copper	-
Color	-	Tan	Visual inspection
Density	g/cm3	3.3	ASTM D792
Hardness, Shore A <sup>[^2]</sup>	-	52	ASTM D2240
Volume resistivity	Ohm-cm	0.011	MIL-DTL-83528E Para 4.5.10
Tensile strength	MPa	0.8	ASTM D412
Elongation	%	81	ASTM D412
Tear strength	N/mm	6.9	ASTM D624 (die C)
Compression set	%	30	ASTM D395(B) 72hrs@100℃
Outgassing, TML	%	0.1	
Outgassing, CVCM	%	0.02	
Shielding Eff <sup>[^3]</sup>	dB	100	MIL-DTL-83528E para 4.5.12
Operation temp.	°C	-40 to 155	-
Flammability[^4]	-	V0 equivalent	UL94

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^1: Typical values above are based on standard test methods.

^2: Typical hardness value; this will be varied with part size and processing process.

^3: Follow the standard of MIL-DTL-83528E PARA 4.5.12, average SE @10GHz

^4: Flame test is conducted on samples with 1.5 mm aluminum plates on both sides.

## SHELF LIFE

12months at 23°C/60%R.H.

#### EM-ENSL-DS-ECE158\_0322

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